

Date: Monday, 7/16/2007 2:42:21 PM
 User: Kim Johnston

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : SADDLE SPACER |
| Job Number : 33543 | |
| Estimate Number : 10764 | |
| P.O. Number : <i>N/A</i> | Part Number : D2876 |
| This Issue : 7/16/2007 S.O. No. : <i>N/A</i> | Drawing Number : D2876 REV B |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : <i>N/A</i> Type : SMALL /MED FAB | Drawing Revision : B |
| Previous Run : 31227 | Material : NOTE:1 BLANK MAKES 4 PARTS |
| Written By : <i>[Signature]</i> | Due Date : 7/30/2007 Qty: 120 Um: Each |
| Checked & Approved By : <i>[Signature]</i> | |
| Comment : ESR Rev:B 00.05.19 Added inspect level 8 EC | |
| Est Rev:C Now M6061-T6 06-06-23 JLM | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------------|--------------------|
| 1.0 | M6061T6S100 | 6061-T6 .100 Sheet |
|-----|-------------|--------------------|



Comment: Qty.: 0.0542 sf(s)/Unit Total : 6.5016 sf(s)

Material: 6061-T6 (QQ-A-250/8) 0.100" Thick

Batch: *M102201* *LB 07-07-30*

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|

REV B
PRG B*LB 07-07-30**(120)*

Comment: FLOW WATER JET

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|

*LB 07-07-30*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

Counted
LB 07/07/30 *(120)*

| | | |
|-----|-------------|-------------------------------|
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Remove tabs and Tumble

Counted
SAD 07/07/30 *(120)*

| | | |
|-----|-----------------|----------------------------|
| 6.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

LB 07-07-30 *(120)*

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE SPACER

Job Number: 33543

Part Number: D2876

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

C 7/8/01

(120)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

5705

C 7/8/01

(120)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



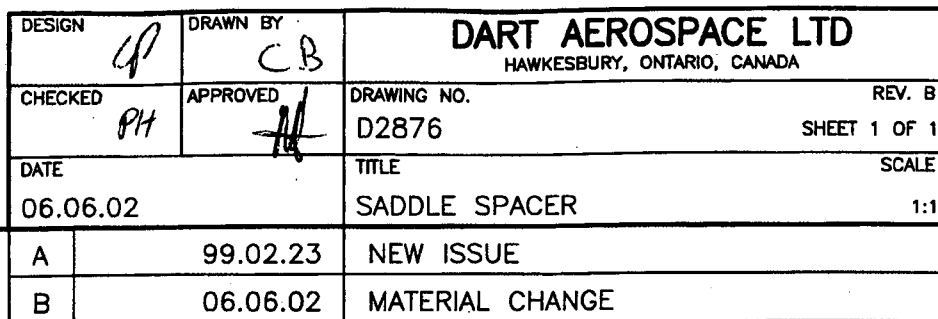
Comment: FINAL INSPECTION/W/O RELEASE

(120)
287/09/01

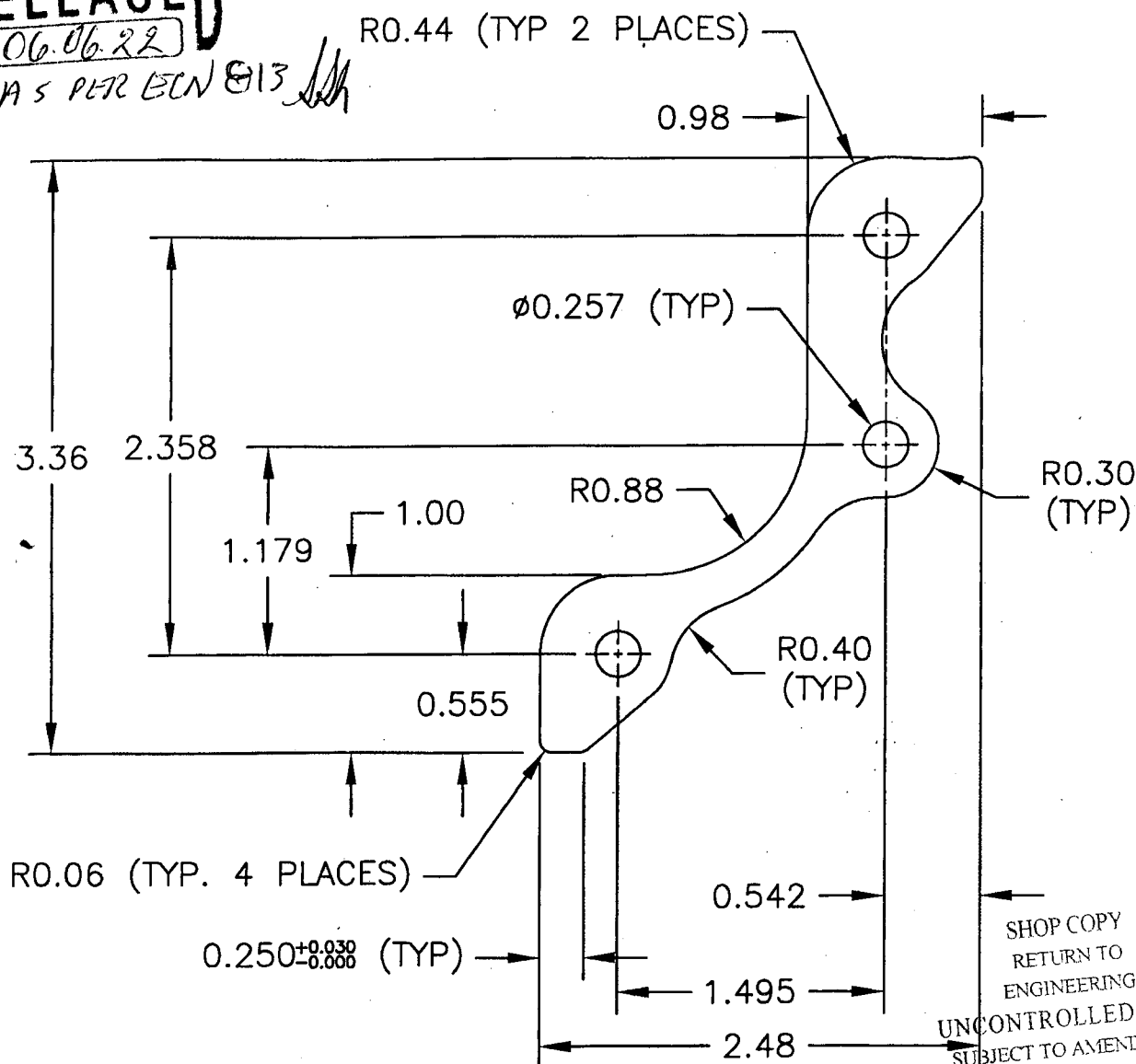
Job Completion



4/07-08-01



06.06.22
AS PER ECN 813



- 1) MATERIAL: 6061-T6 ALUMINUM SHEET (QQ-A-250/11) 0.100" THICK
(REF DART SPEC M6061T6S.100)
OR
5052-H32/H34 ALUMINUM SHEET (QQ-A-250/8) 0.100" THICK
(REF DART SPEC M5052H32S.100)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) ALL DIMENSIONS ARE IN INCHES

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NO. 3354/3

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